

**TOTAL \$5625 pp**

**To Hold a Reservation**

Send a non-refundable deposit check  
made out to

Susan's Custom Tours for \$1500.00 per person  
or Zelle to 774.238.2332

*If the itinerary must be changed all efforts  
will be made to arrange similar activities.*



**Included:**

Activities

Accommodation based on double occupancy

Single rates will apply

Daily professional driver,

Tour guides & Audio Guides

In Country flights

Transportation to/from international airport

Taxes/VAT-Local tax may be applied

Breakfast daily + Meals Listed on Itinerary

**Excluded:**

International flights (From/to home)

Alcoholic & Soft Drink beverages, Dinner

Tipping,

Travel Protection & Visa's

Personal items & Spending

Government imposed increase of taxes

and/or fees that may change



*Susan has been escorting groups for 30  
years. She has been planning trips for 35+  
years in the travel industry.*

*Her travel knowledge will allow you an  
unforgettable experience  
wherever you travel.*

*Join this memorable trip. Call today to  
reserve your spot.*

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**BOOKS**

**The Alchemist**, by Paulo Coelho

**Blue Light Hours** by Bruna Dantas Lobato

**Crooked Plow** by Itamar Vieira Jr.

**Wait** by Gabriela Burnham

**The Words that Remain** by Stênio Gardel

**Due to currency fluctuations  
prices will not be guaranteed  
until paid in full.**



Presents

**BRAZIL,  
the Pantanal, Rio  
&  
Iguazu Falls  
September 21  
to  
October 1, 2027**



**Susan's Custom Tours & Travel**  
**52 Schooner Drive, Cotuit, MA 02635**

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## September 21-Depart the US

### September 22-Wednesday-Arrival Rio de Janeiro

– *Welcome to the Marvellous City*

**Day Highlights:** Welcome to Brazil! Upon arrival at Rio de Janeiro International Airport and be greeted by a private local driver/guide to be transferred to the iconic Copacabana beach.

**Accommodation: Hotel Porto Bay Rio – Superior Top Floor Rooms.** Unwind after your journey and enjoy breathtaking, elevated panoramic views right over the Atlantic Ocean from your premium rooms.

### September 23- Thursday-Full Day Exploring Rio's Icons & Culture

**Day Highlights:** After breakfast, embark on a comprehensive 8-hour guided exploration of Rio's most famous landmarks. Ascend through the lush Tijuca Forest to the summit of Corcovado Mountain to stand at the feet of the Christ the Redeemer statue for incredible views. Later, ride the glass cable cars up to the peak of Sugarloaf Mountain just in time to catch the dramatic coastal geography from above. Throughout the day, your guide will introduce the group to the city's rich history, architecture, and vibrant local culture, making stops at other key points of interest.

### September 24 Friday-Rio at Leisure-Flight to Cuiabá (Gateway to the Pantanal)

**Day Highlights:** Enjoy a relaxing morning at leisure—perfect for a stroll along the Copacabana promenade, some souvenir shopping, or relaxing by the hotel's rooftop pool. In the afternoon, meet your private transfer to the airport for your flight to Cuiabá, the capital of Mato Grosso and the launching point for our safari. Upon arrival, a private transfer will take you to your premium city hotel to rest before the wilderness adventure.

**Accommodation: Hotel Deville Prime Cuiabá-DLX**

### September 25-Saturday-Overland Safari via the Transpantaneira to Hotel Pantanal Norte

**Day Highlights:** At 09:30 AM, your naturalist guide

and private vehicle will pick you up for an incredible overland journey into the heart of the wetlands. We will stop for a traditional regional lunch in **Poconé**, the official starting point of the famous Transpantaneira Eco-Highway. The drive itself is an active safari, crossing bridges with opportunities to photograph caimans, capybaras, and hundreds of wading birds. We travel all the way to the end of the road, arriving at Porto Jofre by late afternoon. Check into your premium riverfront lodge, settle in, and enjoy a delicious dinner featuring the local flavors of the Pantanal.

**Accommodation: Hotel Pantanal Norte**

### September 26-Sunday- Morning & Afternoon Boat Safaris – Tracking the Jaguar (B, L, D)

**Day Highlights:** Enjoy a prompt breakfast before heading out on your first dedicated water-bound expeditions. Since your lodge sits right on the riverbank, you will board comfortable, high-powered speedboats directly from the property. Embark on both morning and afternoon boat-outings into the Meeting of the Waters State Park, the absolute best place in the world for jaguar observation. September's dry weather means jaguars are highly active along the exposed beaches. Return to the comfort of the lodge for lunch and a midday rest during the hottest hours before heading back onto the water for your afternoon safari.

### September 27-Monday-Deep River Exploration & Wildlife Photography (B, L, D) Day Highlights:

A full day of tailored boat safaris split into morning and afternoon outings. Your expert tracker will navigate the labyrinth of the Cuiabá, Piquiri, and Three Brothers rivers to monitor jaguar movements. In addition to tracking big cats, these riverbanks are teeming with giant river otters, families of capybaras, howler monkeys, and spectacular birdlife like the giant Jabiru stork and colorful kingfishers. Return to the lodge for a fresh lunch and a break between outings.

### September 28-Tuesday-Final Day on the Water: Maximizing Jaguar Behavior Sightings (B, L, D)

**Day Highlights:** Your final full day of morning and afternoon boat-outings gives the group the ultimate chance to witness wildlife behaviors, such as jaguar

hunting or swimming across the channels. Return to the lodge for lunch. Enjoy your final evening relaxing by the pool.

### September 29-Wednesday-Overland Journey to Cuiabá – Flight to Foz do Iguaçu (B Day Highlights:

After an early breakfast, we depart the Pantanal. We drive the 5-hour transfer across the Transpantaneira to the Cuiabá airport to take domestic flight to **Foz do Iguaçu**. Upon arrival at the land of the waterfalls, a private vehicle will transfer the group directly to the resort hotel located next to the National Park.

**Accommodation: Sanma Hotel – Superior Rooms.**

### September 30-Thursday-The Grandeur of Iguassu Falls (Brazilian Side) (B) Day Highlights:

This morning, enjoy a guided walking tour along the pristine trails of the

**Brazilian side of Iguassu Falls.** This site offers the most spectacular, sweeping panoramic views of the entire canyon and the

thunderous "Devil's Throat." The paved walkway is highly accessible and features incredible lookout points. In the afternoon, the group has flexibility to enjoy optional excursions, such as the thrilling *Macuco Safari* boat ride that takes you to the spray of the falls, a helicopter flight, or simply relaxing at the hotel's gorgeous pool.



### October 01-Friday-Parque das Aves-Onward Journey Home (B) Day Highlights:

Enjoy a leisurely morning. Highly recommended is a visit to the nearby **Parque das Aves (Bird Park)**, located just a short walk from the hotel. This world-class sanctuary allows guests to walk through massive, immersive aviaries to interact closely with rescued toucans, brilliant scarlet macaws, and flamingos. Check out by noon and in the afternoon, we are transferred to the airport for the flight to São Paulo, where they will connect to flights back to the US.